ELECTRIC VEHICLES — ARE THEY RIGHT FOR YOU?



BRIAN ANDERSON



PMI Logos and Design Marks

Senior Research Program Manager (retired)

Medtronic Corporate Minneapolis, Minnesota

40 YEARS

Hardware/software product development in multiple industries

25 YEARS

Medical device software development and quality

About Me

- Hometown: Portage, Wisconsin
- Current Residence: Plymouth, MN
- Family: Wife Karen, Son Tor (30), Daughter Louise (23)
- EV driver since Oct 2015
- Home powered by solar since Sep 2015

Professional Experience

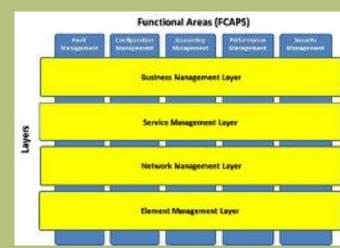
- RF Design 2-way radios & power amps
- Automotive Diagnostic Software
- Telecommunications Systems and Software
- Medical Device Systems and Software

EFJohnson











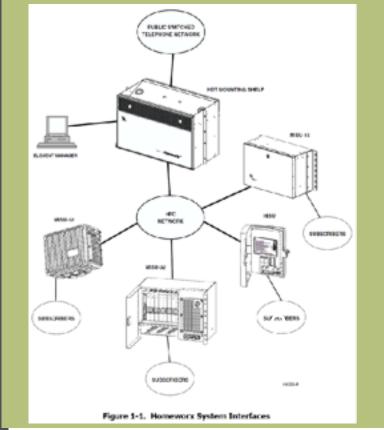


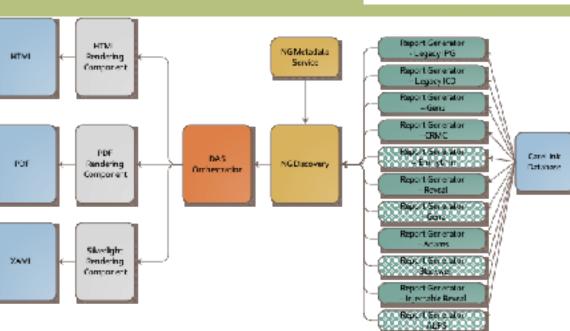
Fun Facts

- At Argonne National Labs outside Chicago, my father conducted experiments using CP-5. This sparked my interest in science and engineering.
- Of the 18 countries I have visited, 5 begin with the letter 'I' (there are only 9 in total).
- I love to talk to people about electric vehicles and renewable energy. One year, my Tesla Model 3 was on display at the State Fair for several days.

Hobbies

- Camping /Hiking
- Cycling
- Tree Care Advisor
- Music
- Travel
- Electric vehicle & Renewable Energy advocacy







BMW i3 charging at Carlton College in Northfield, MN

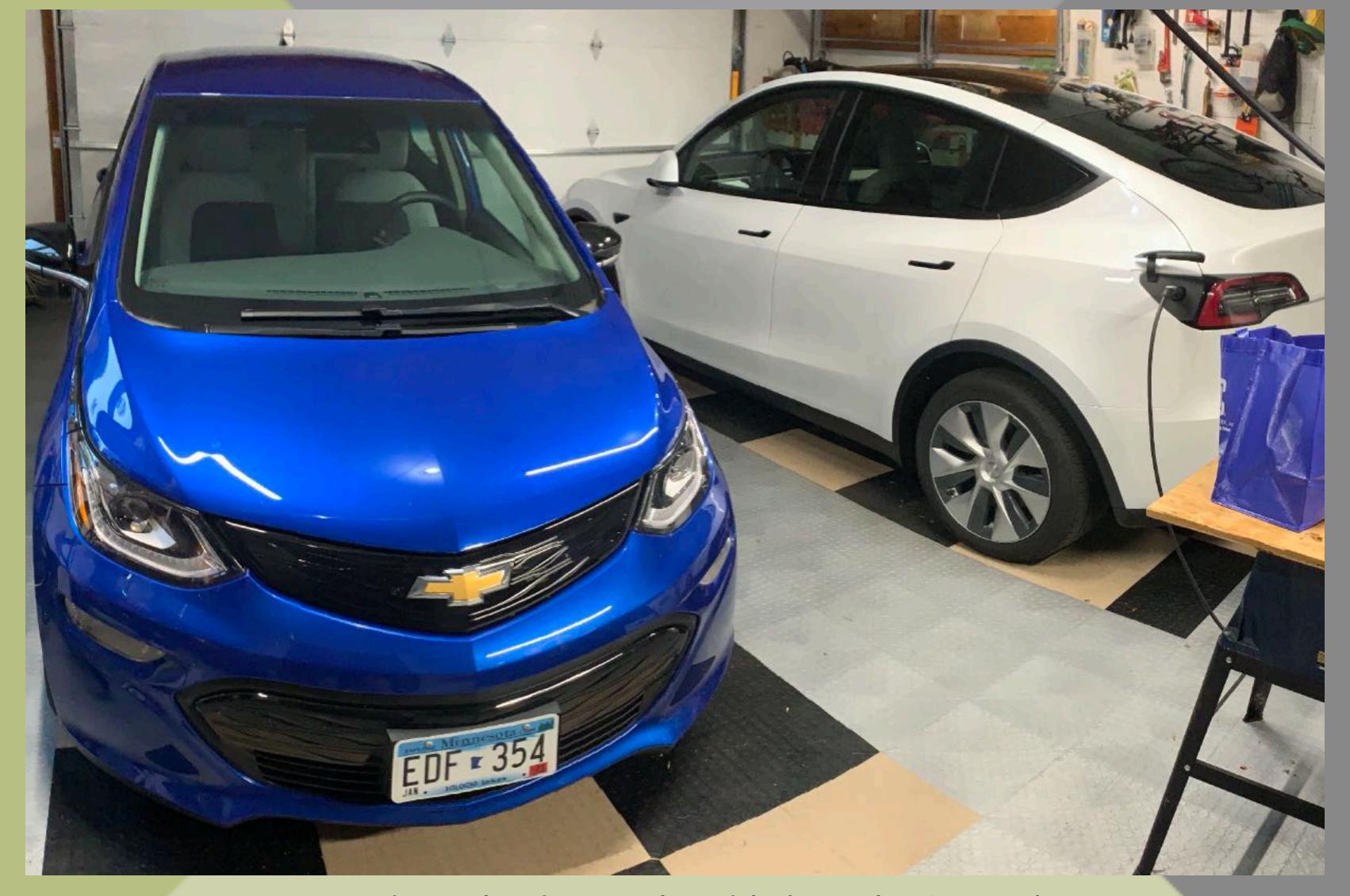


2017 Chevy Bolt

3



Tesla Model 3 pick-up day (May 2018)



2020 Chevy Bolt and 2020 Tesla Model Y (100% electric garage)



Tesla Model Y towing Safari Condo Alto and charging at Supercharger

Topics

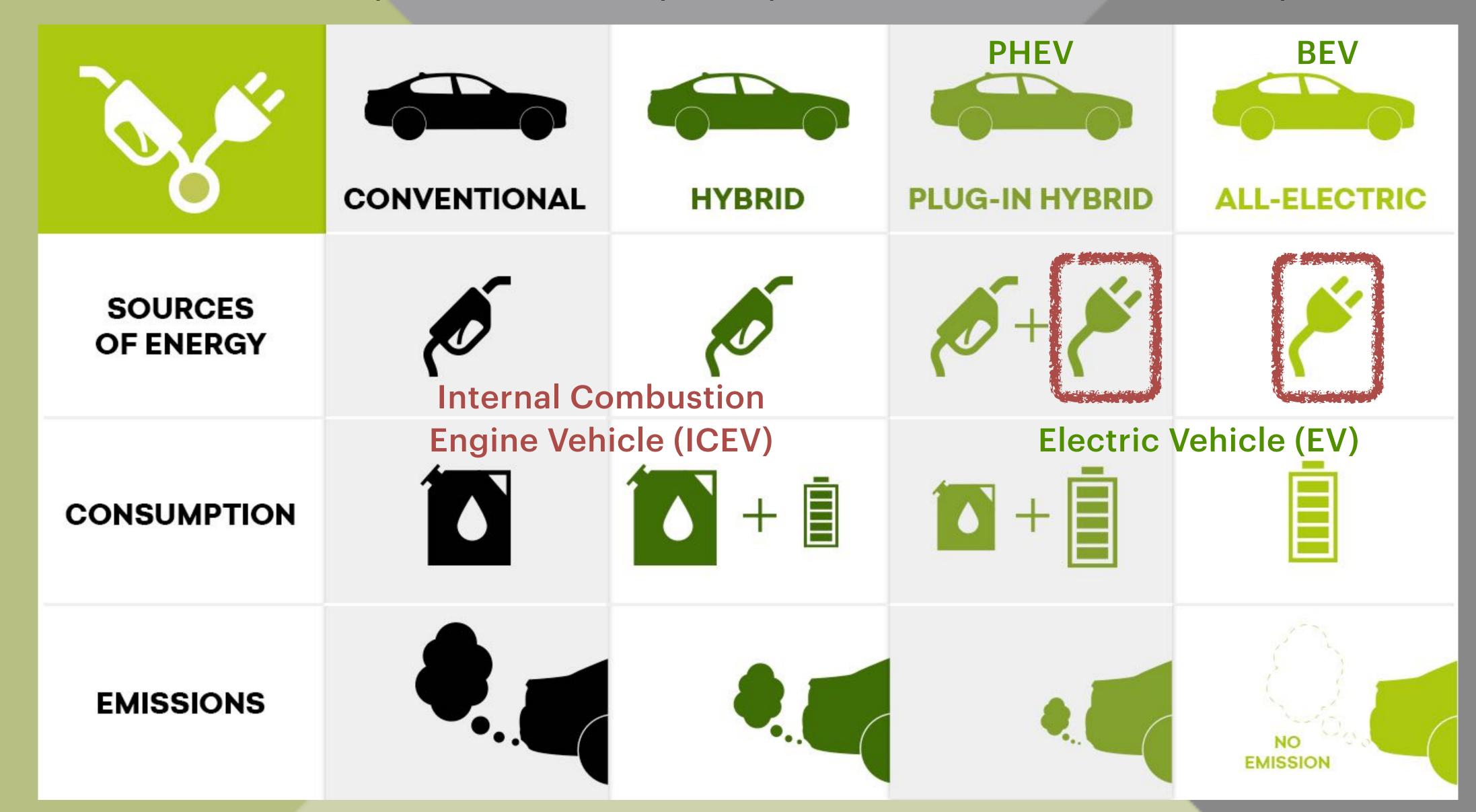
- Basics: Terms, Differences to Internal Combustion Engine Vehicles
- Electricity: Power and Energy
- Charging (How, How Long, When, Where)
- Environmental and Financial Cost Savings (including changes to US EV tax credit)
- Electric Vehicle Models and Market

ELECTRIC VEHICLE BASICS

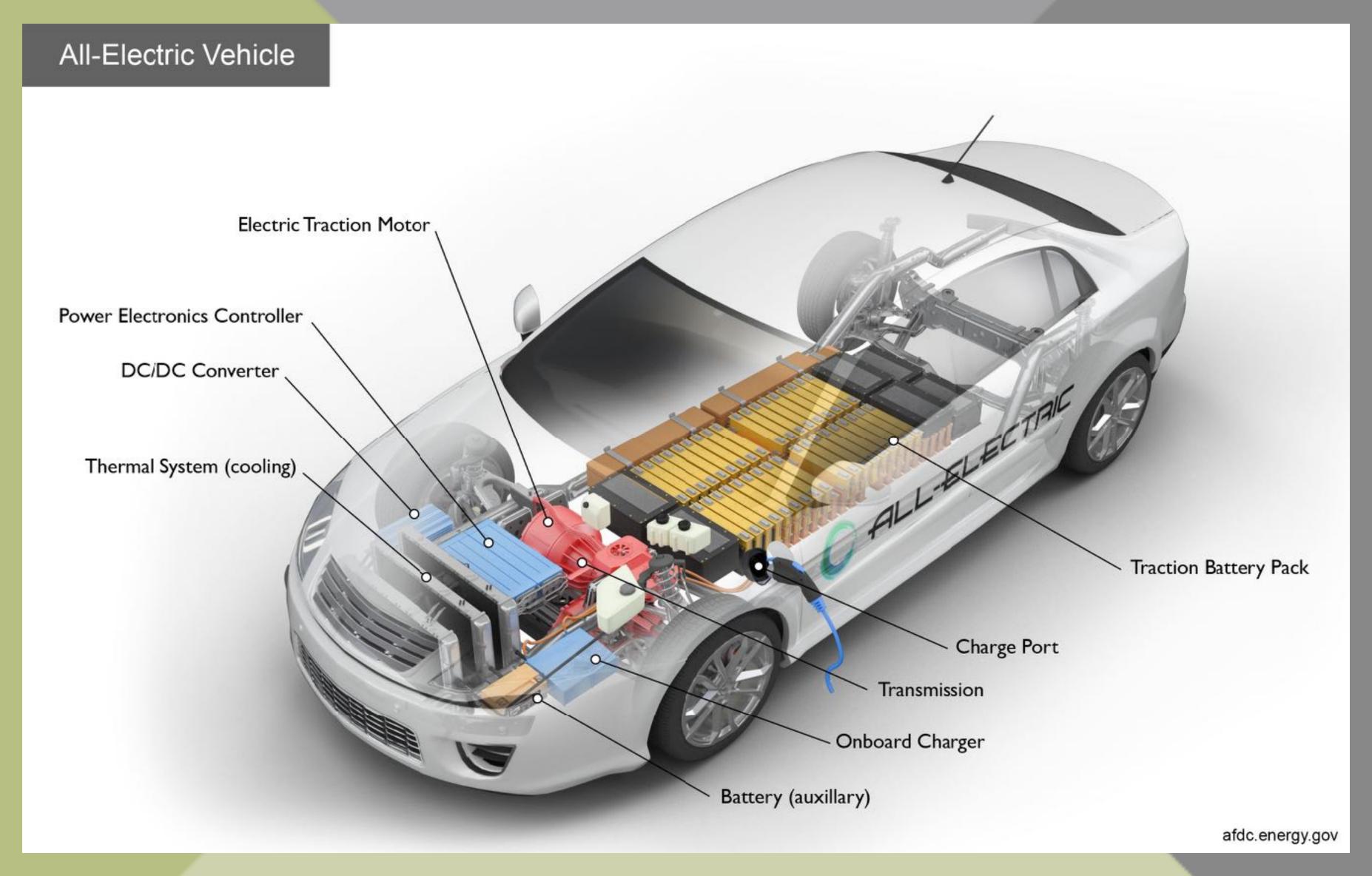
There are some new terms to learn when talking about the future of personal transportation.

| Term | Definition |
|--------|--|
| BEV | Battery Electric Vehicle |
| CCS | Combined Charging Standard |
| DCFC | DC Fast Charger |
| EV | Electric Vehicle |
| EVSE | Electric Vehicle Service Equipment (for L1 & L2 AC charging) |
| ICE(V) | Internal Combustion Engine (Vehicle) |
| NACS | North American Charging Standard |
| PHEV | Plug-in Hybrid Electric Vehicle |

The source of energy for a vehicle is key to understanding it's environmental impact. For example, hybrids are 100% fossil fuel powered.



Electric Vehicle Components



Comparison of Internal Combustion Engine (ICE) and Electric Vehicle—Design

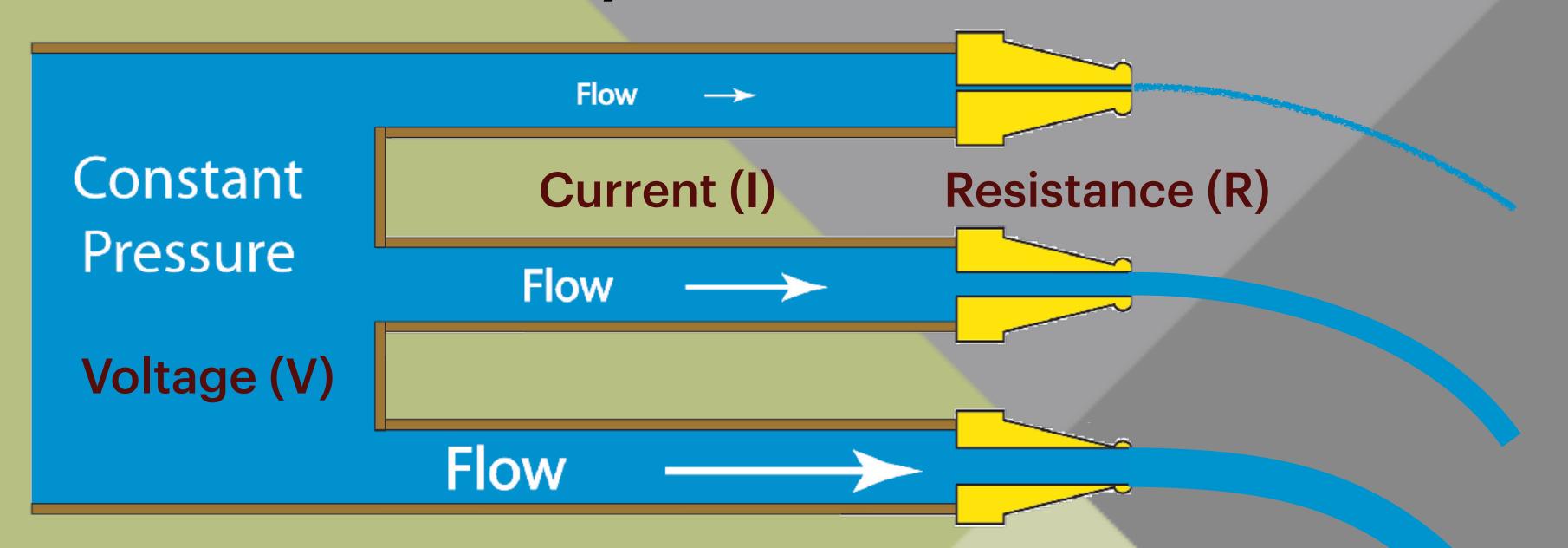
| | ICE | EV |
|--------------------------------------|--------|--------|
| Powertrain Components | 2000 | 20 |
| Maintenance | | |
| Energy efficiency (source to wheels) | 15-25% | 75-85% |
| Energy cost / mile | \$\$\$ | \$ |
| Torque curve | | |

Comparison of Internal Combustion Engine (ICE) and Electric Vehicles—Ownership Experience

| | ICE | EV |
|--------------------------------------|--|---|
| Recharging / refueling at home | Not available | Plug in at home |
| Recharging / refueling locally | Local gas station | Public DCFC or L2 (AC) |
| Recharging / refueling on road trips | Gas station | DCFC (car nav) |
| Driving | Baseline | Instant torque No engine noise Low center of gravity Regenerative braking |
| Health and safety impacts | Fuel and exhaust both toxic Fuel explosively flammable | No fuel, no emissions |
| Winter driving | Slower warm-up, idling wasteful, can't idle in closed spaces | Fast warm-up Preheating in closed spaces Range loss when parked outside |
| Getting to remote destinations | Plan to have enough fuel | Plan to have enough charge |

ELECTRICITY: POWER & ENERGY

Electricity Units — Ohm's Law



Ohms Law

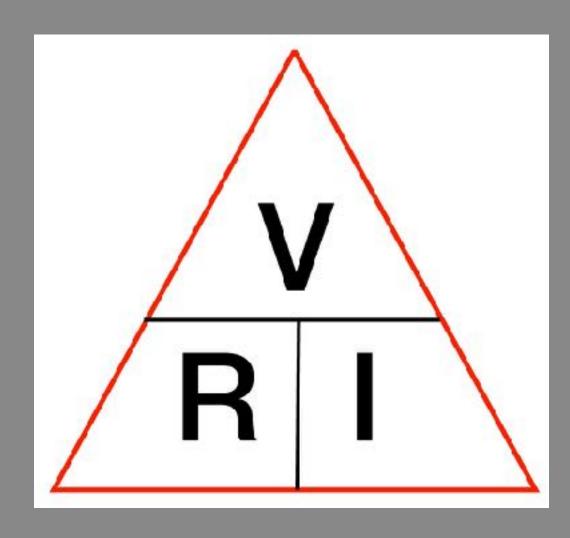
Water pipe analogy

Water == Electrons (charge)

Pressure == Voltage

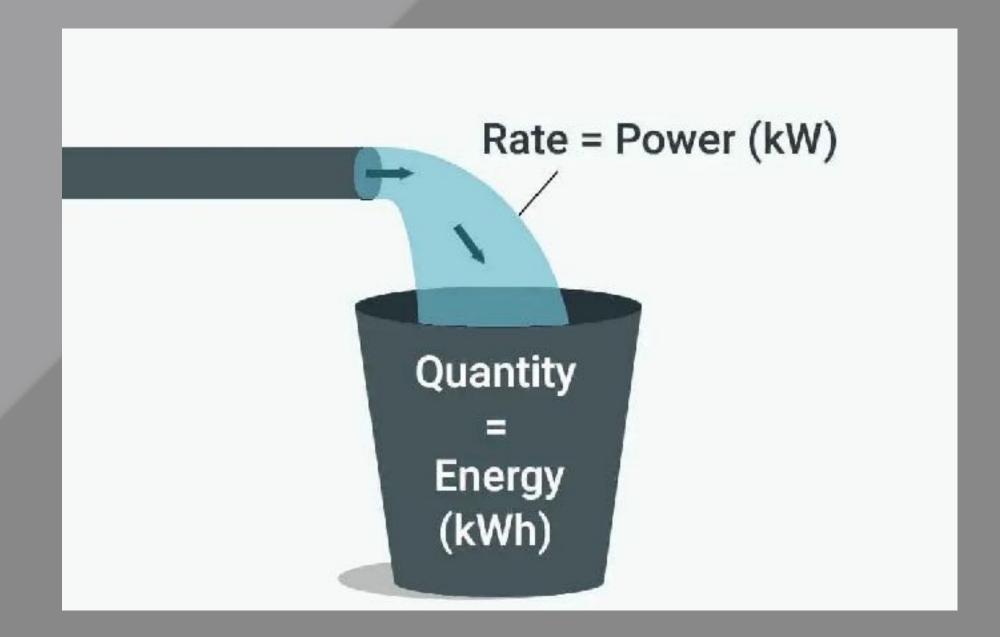
Water Flow == Current == Electron (charge) Flow

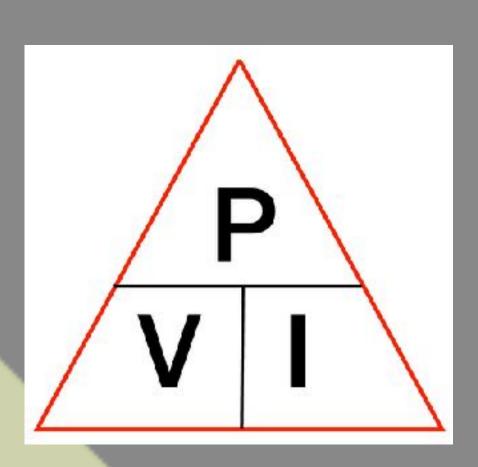
Opening size == Resistance



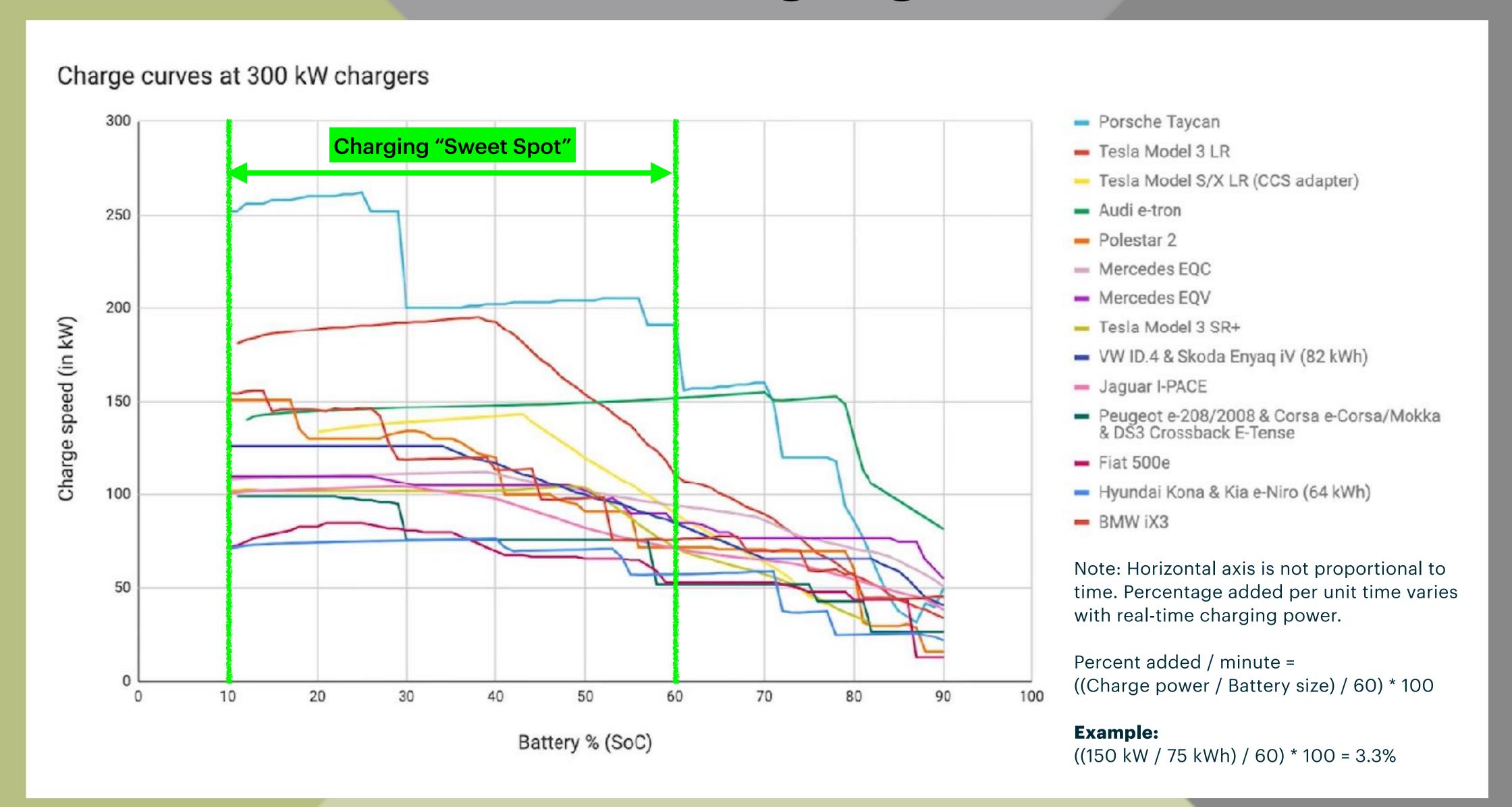
Power and Energy

- Analogy
 - **Power** == Water Flow
 - **Energy** == Amount of Water in Bucket
- **Units**
 - Power Watts (W) / Kilowatts (1000 Watts)
 - Energy Watt-hours (Wh) / Kilowatt-hours (1000 Wh)
- Formulas
 - Power (Watts) = Volts x Amps
 - **Energy** (Watt-hours) = Power x Time
- Examples
 - 240 Volts x 40 Amps = 9,600 Watts (9.6 kW)
 - 9.6 kW x 8 hours = 77 kWh





Electric Vehicle Charging Curves (DCFC)



Application Examples



Electrify America station, Grants, NM Tesla Model Y and GMC Hummer

Charging at Home (nightly)

- Charge from EVSE Level 2 (240V x 40A = **9.6 kW**)
- Max State of Charge (SOC) set to 80%*
- 75 kWh battery, arrive home at 50% SOC
- Adding 80 50 = 30% of battery = 22.5 kWh
- Charging completed in 22.5 / 9.6 = 2h 20m

^{*} maximizes battery longevity and is plenty for local driving because you start every day fully charged



Road Trip Charge Stop

- Charge at DCFC assume 180 kW max, 110 kW average power
- 75 kWh battery, arrive with 20% SOC (15 kWh)
- Next charger is 120 miles down the road
- Vehicle range at highway speed is 240 miles
- Need to add 50% SOC
- Time required = ((75 kWh * 0.5) / 110 kW) / 60 min/hr = 20.5 minutes

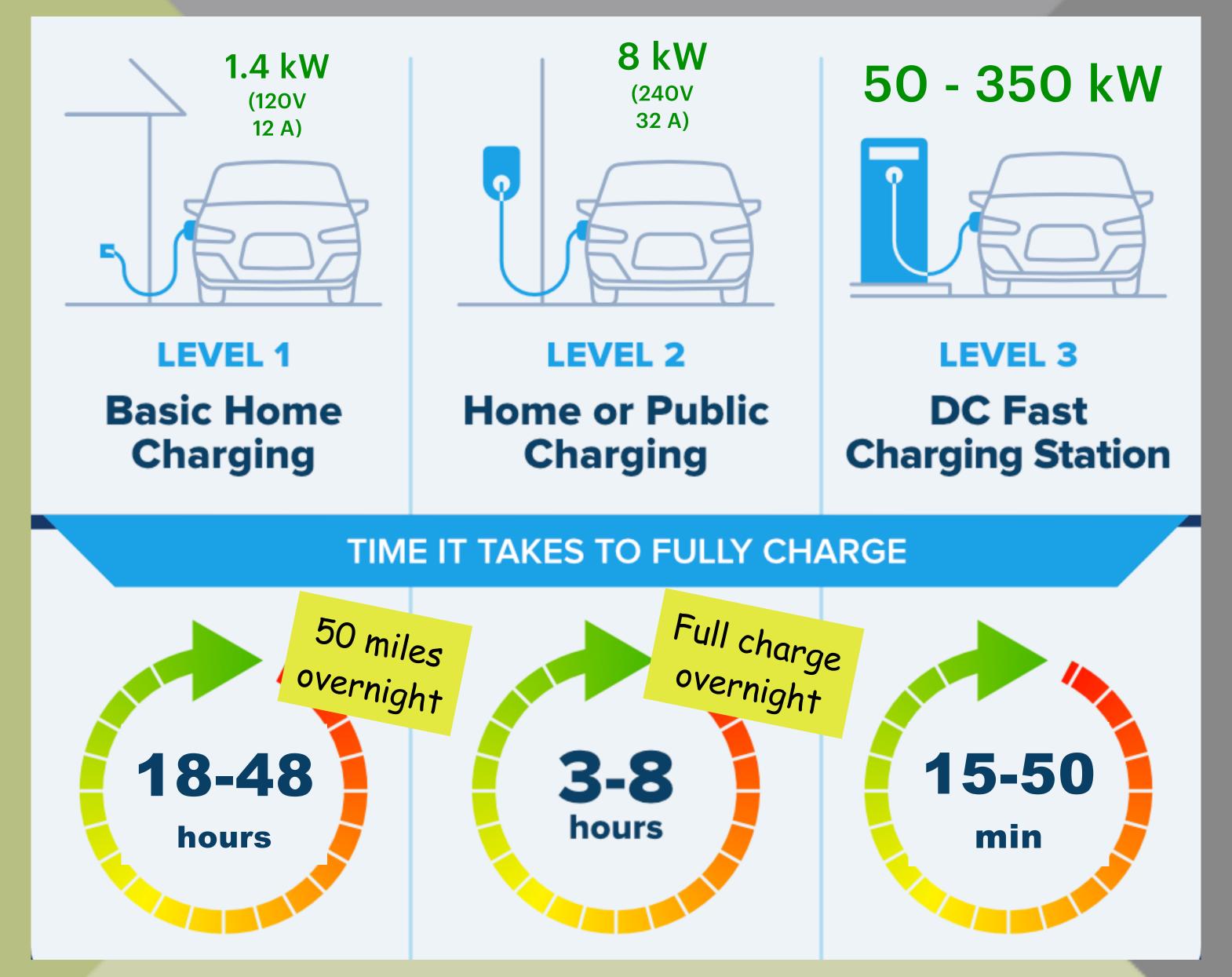
Weekend Cabin Visit

- Charge from wall outlet Level 1 (120V, 15A circuit)
- 75 kWh battery, arrive with 20% SOC (75 x 0.2 = 15 kWh)
- 8PM Friday Noon Sunday (40 hours)
- 120V x 12A (80% of max) = 1.4 kW
- 1.4 kW x 40 hours = **56 kWh**
- Battery charged to (15 + 56 kWh) / 75 kWh = 95%
- 75% added to battery SOC



ELECTRIC VEHICLE CHARGING

There are three levels of Electric Vehicle charging.



There are several types of Electric Vehicle charging equipment.

EVSE (home connector)

L1-L2 120V or 240V AC







Public EVSE L2 208-240V AC





Public DC Fast Charger

L3 - Main Battery DC Voltage

| CONNEC | ing the second | LEVEL | ALL OTHER MAKES | TESLA |
|---|----------------|---------------------|---|---------------------|
| Wall outlets (Nema 515, Nema 520) | | 1 | With | With EVSE |
| J1772 (SAE) | | | DENGTH CONTRACTORS | With adapter |
| Nema 1450 (RV plug) | | 2 | With EVSE | With EVSE |
| Tesla HPWC | | <i>۫ٷڰڵڰڔڿڂڔڿڹڰ</i> | With adapter | Carres of the first |
| SAE Combo CCS | | | DARRICH AND SOLVE | |
| Tesla supercharger | | | Brands adopting NACS SC locations with Magic Dock | |

Starting in late May 2023, several automakers and charger manufacturers have adopted Tesla's NACS

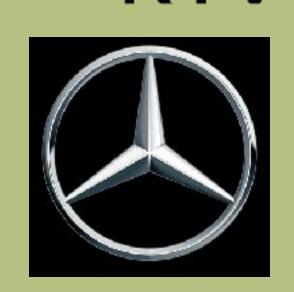




















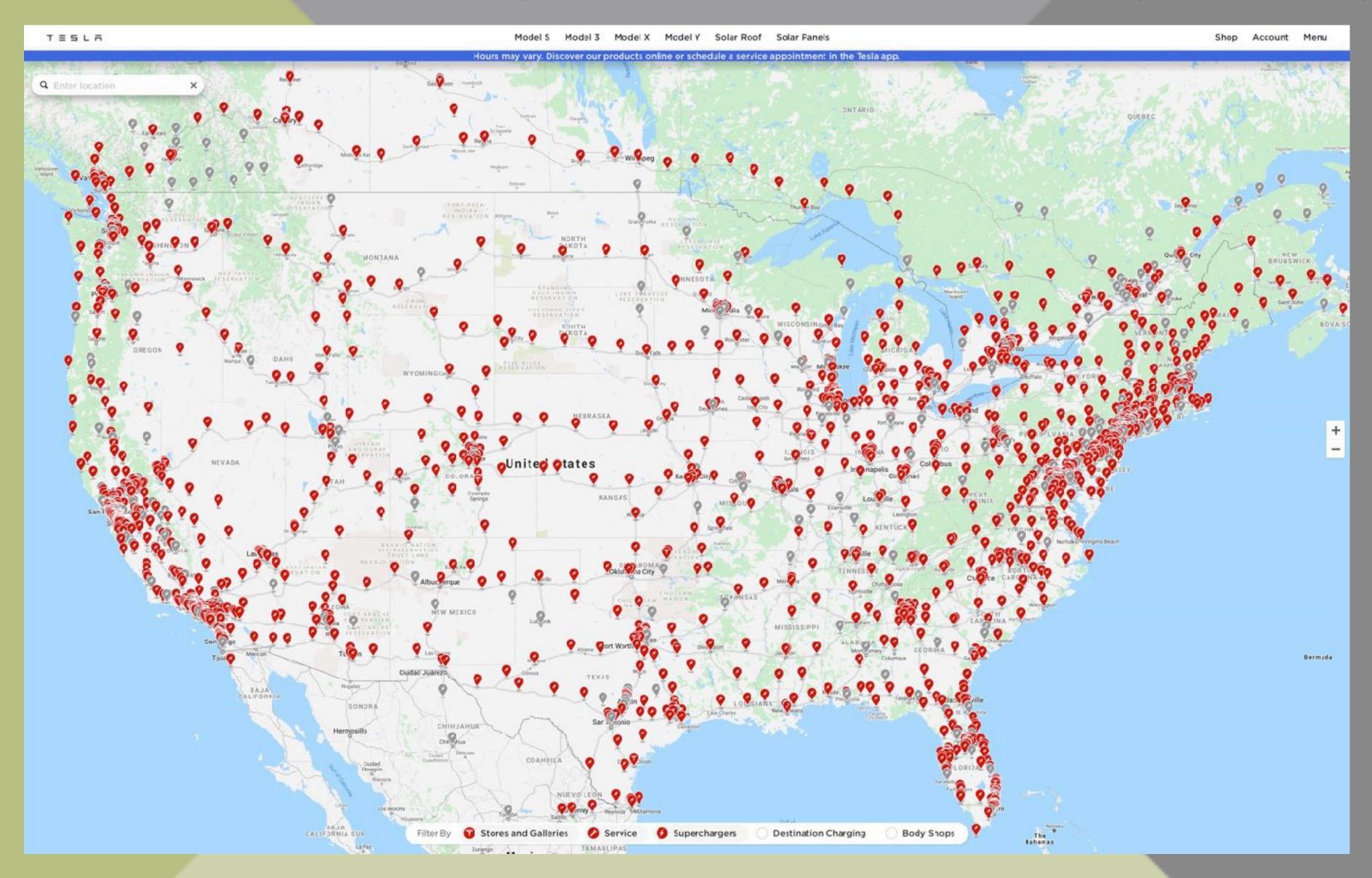




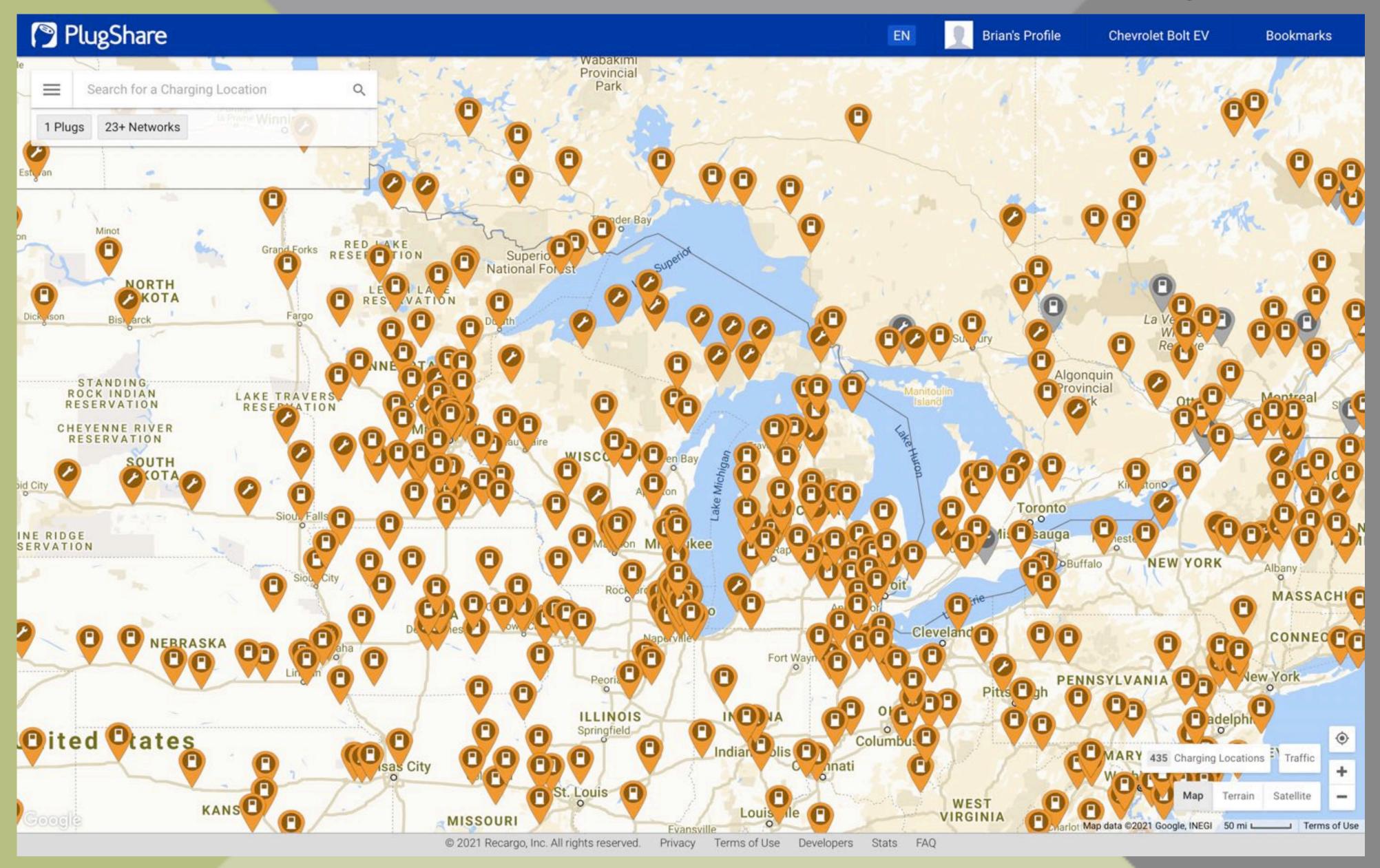


Sources: https://electrek.co/2023/05/25/ford-will-add-tesla-plug-to-its-electric-vehicles-in-surprising-move/

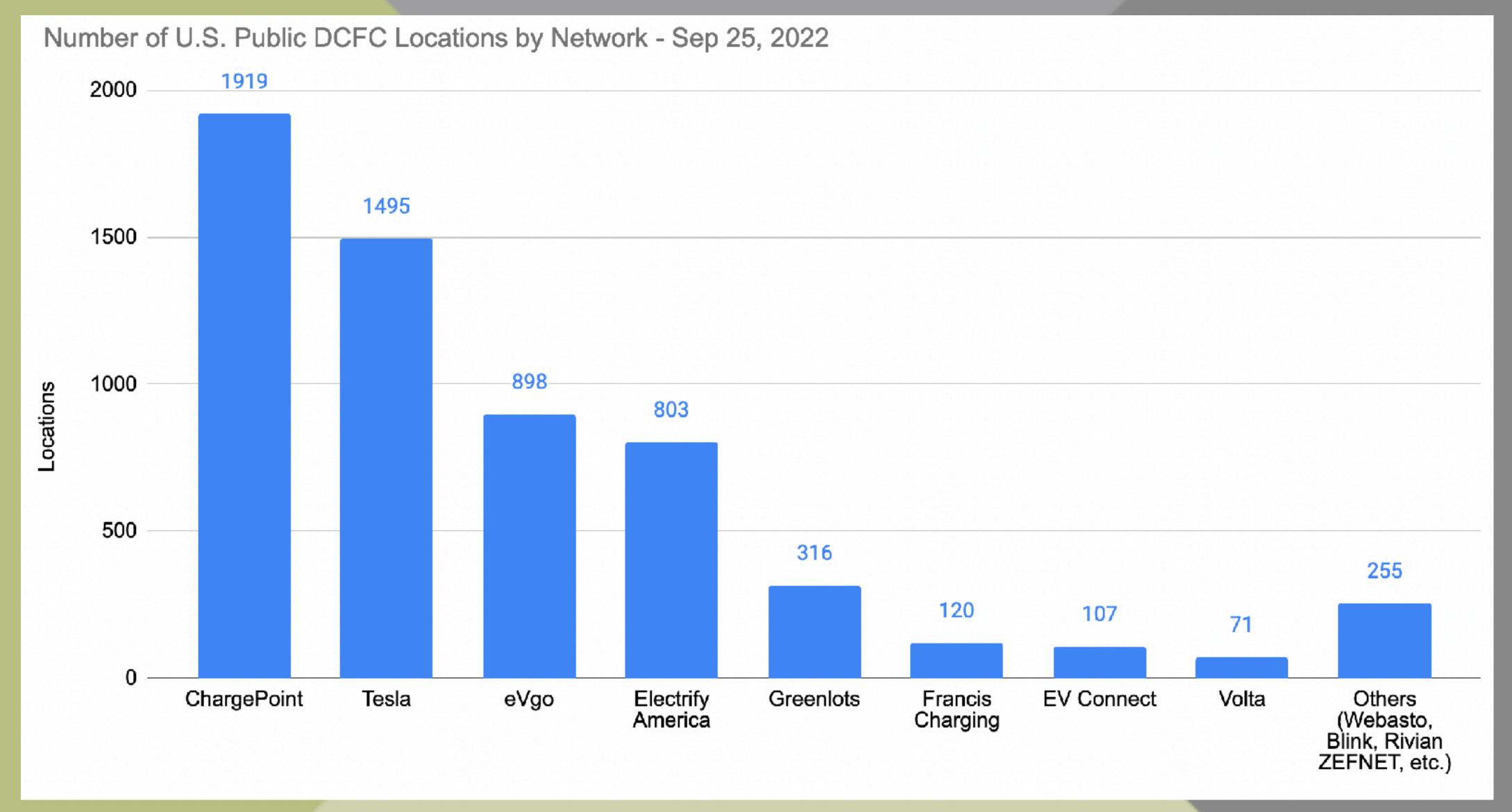
The Tesla charging network provides convenient travel to any location via the in-car navigation and automatic billing for energy.



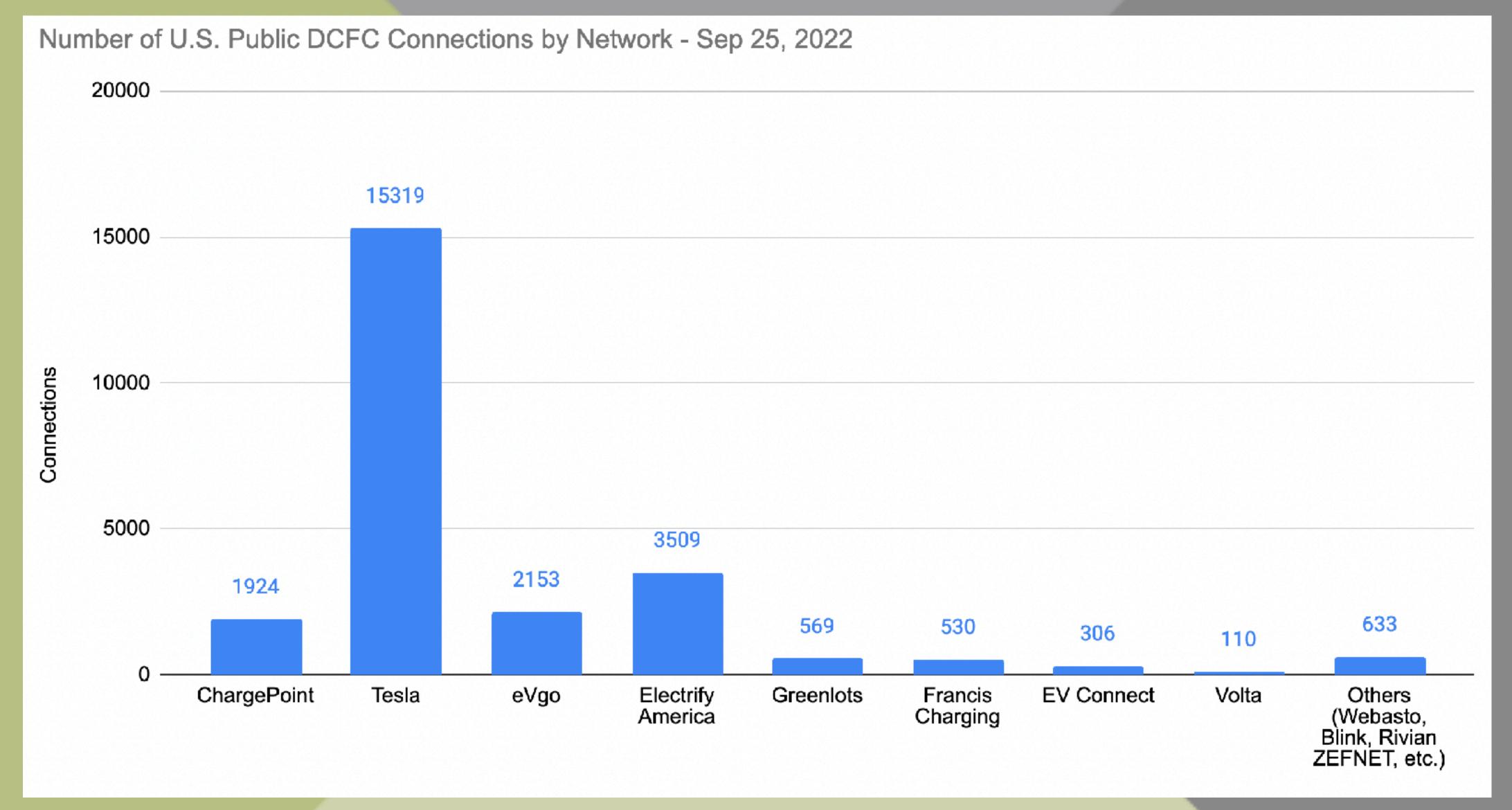
Third party networks also cover the US and are expanding rapidly.



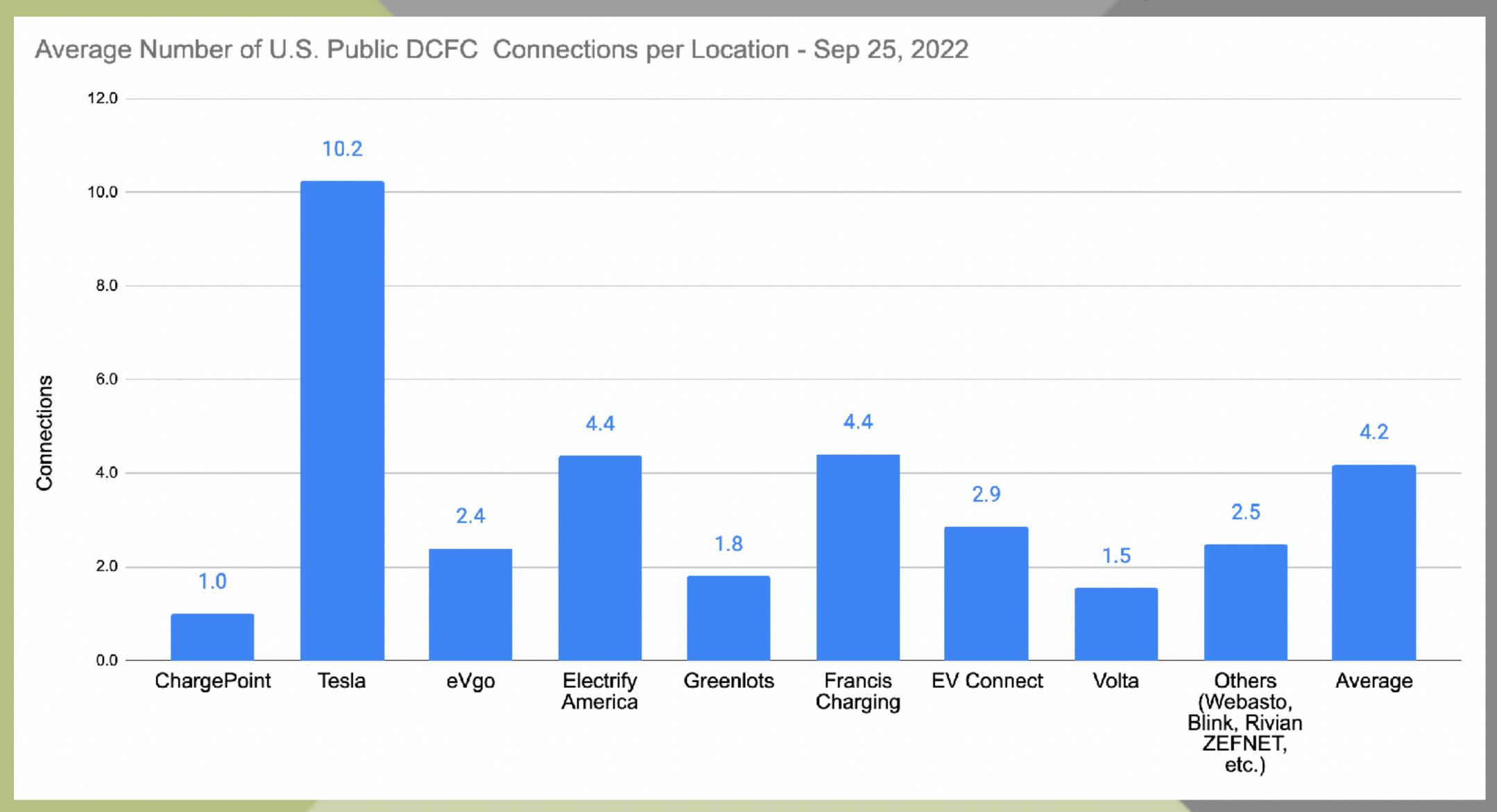
DC fast charging infrastructure is already robust and is in a high-growth mode. Tesla has fewer locations, but more connections / location.



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The number of public DCFC locations per Electric Vehicle is <u>already</u>

4 times the number of gas stations per ICE Vehicle.

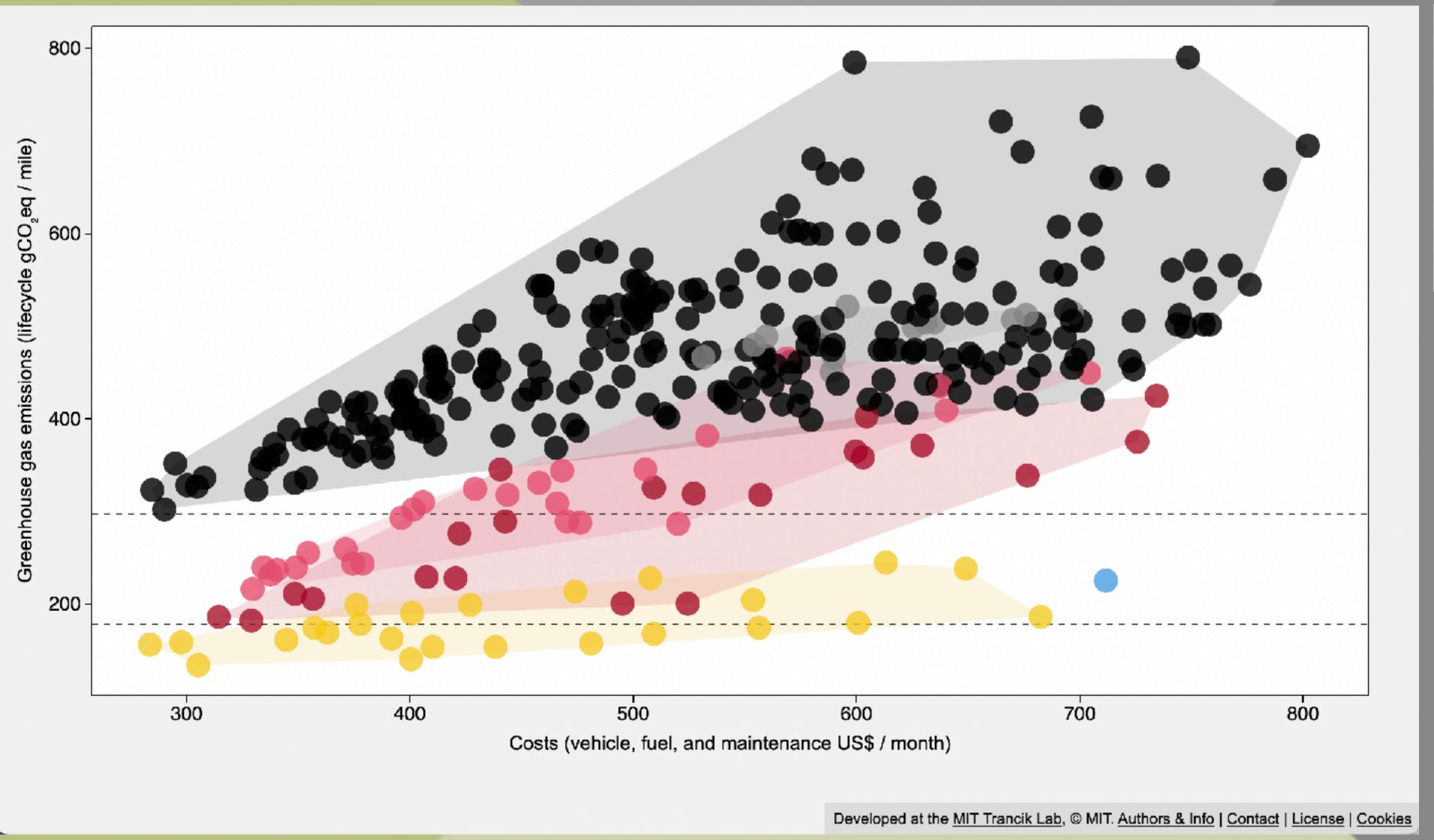
| | ICE | EV | |
|---------------------|-------------|-----------|------|
| Total vehicles | 290,000,000 | 3,900,000 | 1.3% |
| Locations | 115,000 | 6,000 | 5.2% |
| Vehicles / location | 2,522 | 650 | 3.9 |

And remember as an EV Owner, you will be charging at home 80% - 90% of the time!

EV Source: https://www.bloomberg.com/news/articles/2022-04-08/plug-in-ev-fleet-will-soon-hit-a-20-million-milestone

ELECTRIC VEHICLE ENVIRONMENTAL AND FINANCIAL COST SAVINGS

Lifecycle Greenhouse Gas Emissions and Cost / Mile for All Vehicle Fuel Types (Minnesota Gas Prices and Grid Emissions)



LEGEND

- Internal combustion engine (gasoline)
- Internal combustion engine (diesel)
- Hybrid
- Plug-in hybrid
- Battery electric vehicle
- Fuel cell vehicle

Data and methods

Greenhouse gas emissions account for the entire lifecycle, including vehicle production and battery production, supply chains raw materials, the fuel use cycle and vehicle disposal (GREET2), as well as the fuel production cycle (GREET1).

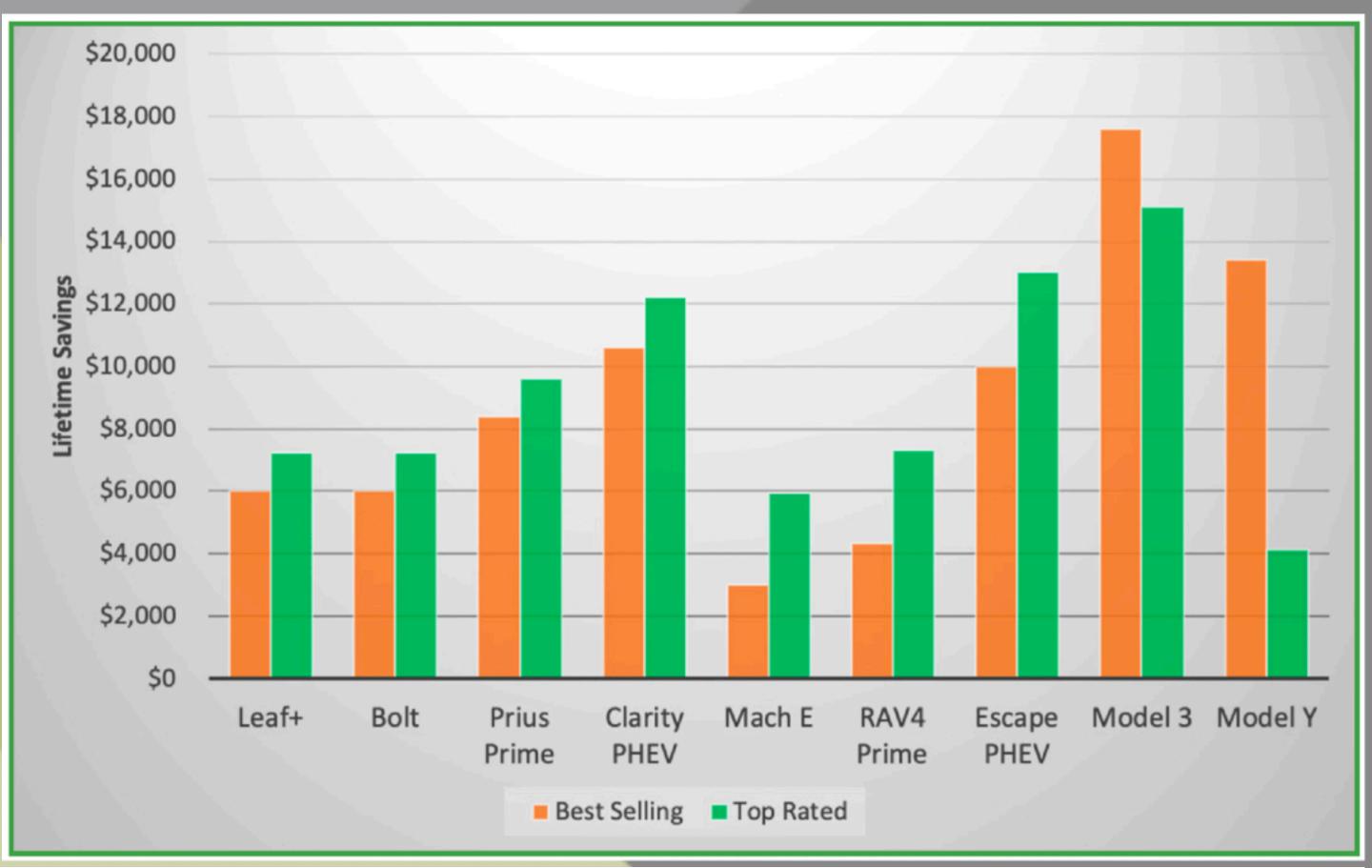
Note: other pollutants such as Nitrogen Oxides, Carbon Monoxide and particulates (PM2.5 and PM10) are **not** included.

Source: https://www.carboncounter.com/#!/explore

Mainstream EVs are less expensive to own and operate than equivalent ICEVs.

Lifetime savings of Best Selling EVs under \$50,000 compared to Best Selling & Top Rated ICE vehicles in each EV's class

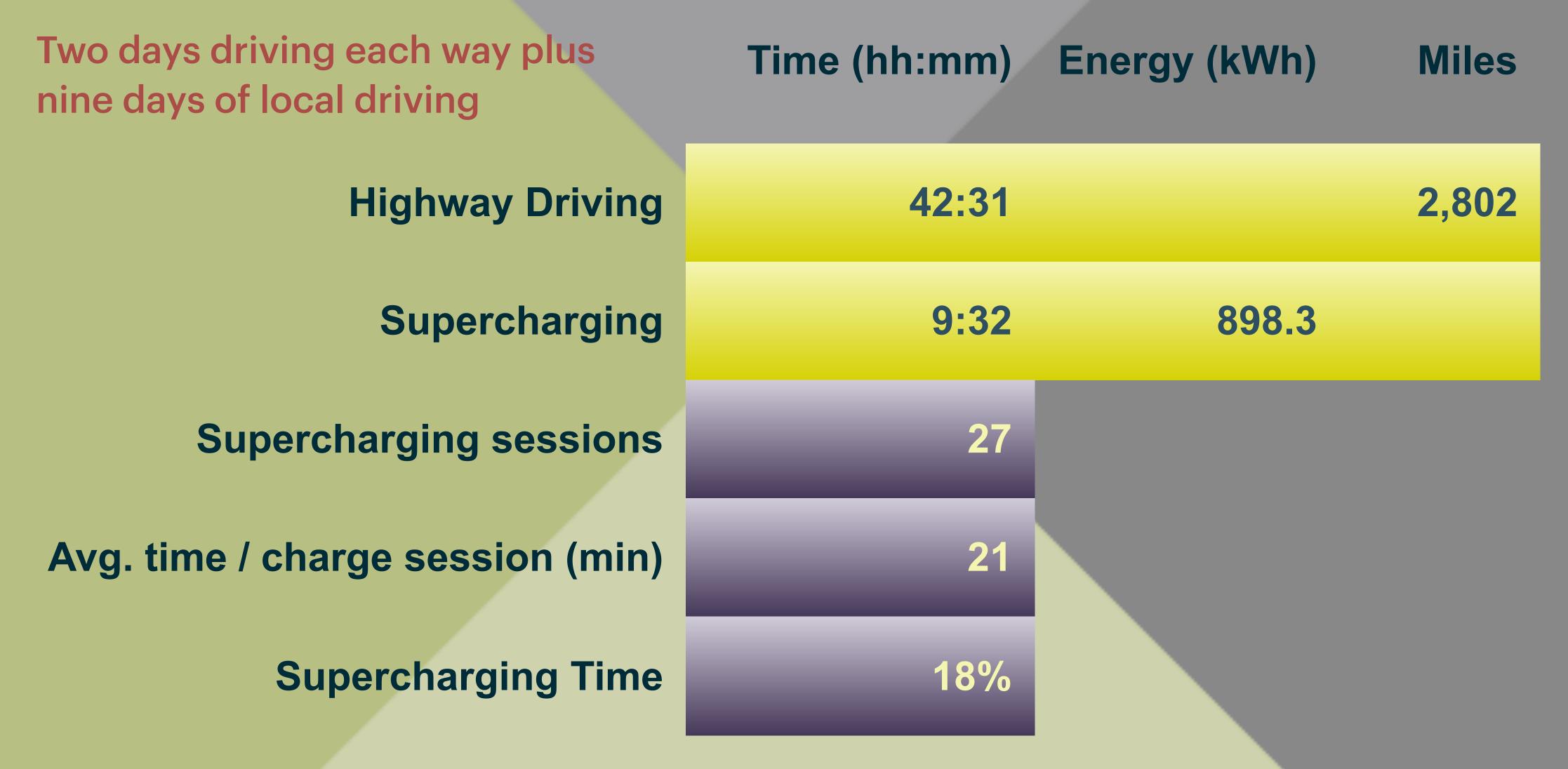
Consumer Reports



| EV model and trim | Leaf E+ S+ Bolt LT | | Prius Prime LE | Clarity PHEV | Mach E Select | RAV4 Prime SE | | | Model Y LR |
|----------------------|--------------------|------------|----------------|-----------------|------------------|------------------|------|------------|------------|
| Best Selling | Ci | vic Hatchl | oack LX | Camry LE | | RAV4 LE | 330i | RX 350 FWD | |
| Top Rated | Ela | ntra GT aı | utomatic | Legacy 2.5 | | CX5 Sport | | A4 | QX50 Pure |

Source: https://www.consumerreports.org/hybrids-evs/evs-offer-big-savings-over-traditional-gas-powered-cars/

Connecticut Winter Round Trip



CT Trip Energy costs (3096 miles)

| Total Supercharger Costs | \$288.77 |
|------------------------------------|----------|
| Energy cost / mi | \$0.10 |
| Cost / kWh | \$0.32 |
| Equivalent gallons of gas (23 mpg) | 134.6 |
| Cost of gas (premium) @ \$4.13/gal | \$556.01 |
| Equivalent gas price | \$2.14 |
| Cost savings vs. gas | 48% |

ICE vehicle used for comparison: 2020 Volvo XC60 AWD

Inflation Reduction Act (IRA)—EV credit requirements

- Vehicle assembled in North America, effective on passage
- Battery assembly (half of credit) and "critical" materials (other half of credit):
 - No "foreign entities of concern"
 - Sliding percentage by year of assembly / processing in North America
- Price caps: Cars \$55,000, Trucks/Vans/SUVs \$80,000
- Income limits: Single \$150,000, Head of household \$225,000, Joint \$300,000

Source: https://techcrunch.com/2022/09/02/a-complete-guide-to-the-new-ev-tax-credit/

EV MODELS AND AVAILABILITY

Cars

























SUVs & Vans!

























Trucks!!













There are a number of EVs available for purchase in the US.

| | Info List (August 2022) Manufacturer | | | | Page 1 of 5 | | | | | Range | | | | a cnood ! | miles (ha) | Clean Air Choice. CLEAN CITIES Performance | | | | | | | | | | |
|------|---------------------------------------|--------|---------|---------|---------------------|-----------|---------------|--------------------------------------|--------------------------|------------------------------|---------------------------|-----------------------------------|-----------------|-----------------|---------------|---|------------------|--------------|-----------------------|-------------------------------------|-----------|--|--|--|--|-------|
| | iviariuracturer | | | | EMD/ | | Federal | Delen after | | | | | | | | | | | Chargin | g sheea (| miles/hr) | | | | | Const |
| Make | Model | Photo | Seating | EV Type | FWD/ RWD/ AWD | Base MSRP | tax credit | Price after federal tax credit | Battery size (kWh) | Electric Range (miles) | Total Range (miles) | Charging rates (kW) L2/DCFC | Level 1 120V | Level 2 240V | DCFC 400+V | MPGe/ MPG | Top Spd (mph) | mph (sec) | Towing capacity (lbs) | Crash Ratings: IIHS/NHTSA | | | | | | |
| Audi | Q4 e-tron | \$ _ B | 5 | BEV | AWD | \$49,900 | TBD | \$49,900 | 82 | 241 | 241 | 11/125 | 3 | 31 | 282 | 95 | 112 | 5.8 | 2600 | Not Rated | | | | | | |
| Audi | Q4 Sportback e-tron | | 5 | BEV | AWD | \$52,700 | TBD | \$52,700 | 82 | 241 | 241 | 11/125 | 3 | 31 | 282 | 95 | 112 | 5.8 | 2600 | Not Rated | | | | | | |
| Audi | e-tron (S) | | 5 | BEV | AWD | \$65,900 | TBD | \$65,900 | 95 | 222 | 208-222 | 9.6/150 | 3 | 22 | 278 | 78 | 124-130 | 4.3-5.5 | 4000 | Top Safety Pick +/ Not rated | | | | | | |
| Audi | e-tron Sportback (S) | 8 8 5 | 5 | BEV | AWD | \$69,100 | TBD | \$69,100 | 95 | 218 | 218 | 9.6/150 | 3 | 22 | 274 | 77 | 124-131 | 4.3-5.6 | 4000 | Top Safety Pick +/ 5 star | | | | | | |
| Audi | e-tron GT | | 5 | BEV | AWD | \$102,400 | TBD | \$102,400 | 93 | 238 | 238 | 9.6/270 | 3 | 23 | 292 | 82 | 155 | 3.1-3.9 | 0 | Not Rated | | | | | | |
| Audi | Q5 TFSI e | | 5 | PHEV | AWD | \$55,400 | TBD | \$55,400 | 17 .9 | 20 | 390 | 7.4 | 2 | 14 | N/A | 61/26 | 130 | 5 | 4400 | Top Safety Pick +/ Not rated | | | | | | |
| Audi | A7 TFSI e | | 5 | PHEV | AWD | \$75,900 | TBD | \$75,900 | 17.9 | 26 | 410 | 7.4 | 2 | 13 | N/A | 70/27 | 130 | 5.2 | 0 | Top Safety Pick +/ Not rated | | | | | | |
| BMW | i4 | | 5 | BEV | :WD/AW | \$55,400 | TBD | \$55,400 | 81 | 227-301 | 227-301 | 11/195 | 4 | 33 | 462.908 | 80-109 | 140 | 3.7-5.5 | 0 | Not Rated | | | | | | |
| BMW | iX | | 5 | BEV | AWD | \$83,200 | TBD | \$83,200 | 112 | 315-324 | 315-324 | 11/195 | 3 | 28 | 393.4718 | 83-86 | 124 | 3.6-4.4 | 0 | Not Rated | | | | | | |
| BMW | X5 xDrive45e | 10:4 | 5 | PHEV | AWD | \$63,700 | TBD | \$63,700 | 24 | 31 | 400 | 3.7 | 2 | 5 | N/A | 50/20 | 130 | 5.3 | 0 | Top Safety Pick + / Not rated | | | | | | |
| BMW | 330e | | 5 | PHEV | RWD/ AWD | \$42,950 | TBD | \$42,950 | 12 | 23 | 320 | 3.7 | 3 | 8 | N/A | 75/28 | 130 | 5.6 | 0 | Top Safety Pick / Not rated | | | | | | |
| BMW | 530e | | 5 | PHEV | RWD/ AWD | \$55,550 | TBD | \$55,550 | 12 | 21 | 350 | 3.7 | 2 | 8 | N/A | 69/27 | 146 | 6 | 0 | Top Safety Pick + / Not rated | | | | | | |
| вмw | 745e | | 5 | PHEV | AWD | \$95,900 | TBD | \$95,900 | 12 | 16 | 290 | 3.7 | 2 | 6 | N/A | 56/22 | 155 | 4.9 | 0 | Not rated / Not rated | | | | | | |

Electric Vehicles -- Are They Right for You?

News Sources - where can I find out more and stay current?

- InsideEVs: insideevs.com
- CleanTechnica: cleantechnica.com
- Electrek: electrek.co
- GreenCarReports: www.greencarreports.com/news/electric-cars
- EV Obsession: evobsession.com

Source: EV News | Shift2Electric: www.shift2electric.com/evnews

References

- Alternative Fuels Data Center: How do Electric Vehicles Work?
- Find Us | Tesla (https://www.tesla.com/findus)
- Plugshare (https://www.plugshare.com/)
- Alternative Fuels Data Center: Data Download
- Rochester Public Utilities Time of Use Program
- Carboncounter (MIT)
- Consumer Reports: EVs Offer Big Savings Over Traditional Gas-Powered Cars
- Aptera referral link

Thank You for your attention

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